SAFETY DATA SHEET



Additive D32

Section 1. Identif	ication
Product identifier	: Additive D32
Article No.	: 29138-01
Relevant identified uses of	the substance or mixture and uses advised against
Identified uses	
Industrial use only. Metal working fluids Additive	
Uses advised against	
Consumer use.	
Manufacturer	: BLASER SWISSLUBE AG Winterseistrasse 22 CH-3415 Hasle-Rüegsau Switzerland Tel:+41 (0)34 460 01 01 E-Mail: contact@blaser.com
Supplier's details	: Cryocut PO Box 5325, 220 Bay Terrace QLD 4178 Manly,Wynnum Tel:+61 438 600 915
	E-Mail: admin@cryocut.com
e-mail address of person responsible for this SDS	: reach@blaser.com
Emergency telephone number (with hours of operation)	: +61 2 8014 4558 (24h/7d)
Section 2. Hazard	d(s) identification
Classification of the substance or mixture	: FLAMMABLE LIQUIDS - Category 4 SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1 ASPIRATION HAZARD - Category 1
GHS label elements	
Hazard pictograms	
Signal word	: DANGER
Hazard statements	 H227 - Combustible liquid. H304 - May be fatal if swallowed and enters airways. H315 - Causes skin irritation. H317 - May cause an allergic skin reaction. H319 - Causes serious eye irritation.
Precautionary statements	-



Section 2. Hazard(s) identification

Prevention	 P280 - Wear protective gloves. Wear eye or face protection. P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P261 - Avoid breathing vapor. P264 - Wash thoroughly after handling.
Response	 P301 + P310 + P331 - IF SWALLOWED: Immediately call a POISON CENTER or doctor. Do NOT induce vomiting. P362 + P364 - Take off contaminated clothing and wash it before reuse. P302 + P352 - IF ON SKIN: Wash with plenty of water. P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337 + P313 - If eye irritation persists: Get medical advice or attention.
Disposal	 P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
Supplemental label elements	: Not applicable.

Other hazards which do not : None known. result in classification

Section 3. Composition and ingredient information

Substance/mixture	: Mixture
Other means of identification	: Not available.

Ingredient name	% (w/w)	CAS number
(R)-p-mentha-1,8-diene	≥30 - ≤60	5989-27-5
1-phenoxypropan-2-ol	≥30 - ≤60	770-35-4

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and would require reporting in this section.

The total concentration of ingredients in this product, reported or not in this section, is 100%.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necess	ary first aid measures
Eye contact	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
Inhalation	: Avoid breathing vapor or mist. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Skin contact	: Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.



Section 4. First aid measures

Ingestion	: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Aspiration hazard if swallowed. Can enter lungs and cause damage. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Most important symptoms/e	ffects, acute and delayed
Potential acute health effe	<u>ots</u>
Eye contact	: Causes serious eye irritation.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: Causes skin irritation. May cause an allergic skin reaction.
Ingestion	: May be fatal if swallowed and enters airways.
Over-exposure signs/symp	i <u>toms</u>
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation redness
Ingestion	: Adverse symptoms may include the following: nausea or vomiting
Indication of immediate med	lical attention and special treatment needed, if necessary
Notes to physician	 Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Combustible liquid. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide



Section 5. Fire-fighting measures

Special protective actions for fire-fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode

Section 6. Accidental release measures

Personal precautions, protec	tive equipment and emergency procedures
For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	ontainment and cleaning up
Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an

	contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

appropriate waste disposal container. Dispose of via a licensed waste disposal

Section 7. Handling and storage

Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not swallow. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.



Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities
 Store between the following temperatures: -15 to 40°C (5 to 104°F). Shelf life: 24 months. Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls and personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits	
(R)-p-mentha-1,8-diene	DFG MAC-values list (Germany, 8/2020). Absorbed through skin. Skin sensitizer. TWA: 5 ppm 8 hours. PEAK: 20 ppm, 4 times per shift, 15 minutes. TWA: 28 mg/m ³ 8 hours. PEAK: 112 mg/m ³ , 4 times per shift, 15 minutes.	

Biological exposure indices

No exposure indices known.

Appropriate engineering controls	: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Environmental exposure controls	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures	<u>5</u>
Hygiene measures	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
Skin protection	



Section 8. Exposure controls and personal protection

-	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. Wear suitable gloves tested to EN374. Nitrile gloves. thickness 0.3 mm (minimum).
Body protection	 Personal protective equipment for the body should be selected based on the task being performed and the risks involved before handling this product.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved before handling this product.
Respiratory protection	: A respirator is not needed under normal and intended conditions of product use. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators.

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

<u>Appearance</u>		
Physical state	:	Liquid.
Color	:	Light tan.
Odor	:	Agreeable.
Odor threshold	:	Not available.
рН	:	Not applicable.
Melting point/freezing point	1	Not available.
Pour point	:	<-15°C (<5°F)
Boiling point, initial boiling	:	Not available.
point, and boiling range		
Flash point	÷	Open cup: 66°C (150.8°F)
Evaporation rate	÷	Not available.
Flammability	÷	
Lower and upper explosion limit/flammability limit	:	Not available.
Vapor pressure	:	Not available.
Relative vapor density	:	Not available.
Relative density	:	Not available.
Density	1	0.94 g/cm³ [20°C (68°F)]
Solubility in water	1	Not available.
Miscible with water	:	No.
Partition coefficient: n-	:	Not applicable.
octanol/water		Not available.
Auto-ignition temperature		
Decomposition temperature	÷	
Viscosity	-	Kinematic (40°C (104°F)): 3 mm²/s (3 cSt)
Particle characteristics Median particle size		Not applicable
we utali particle size	1	Not applicable.



Section 10. Stability and reactivity

Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
Incompatible materials	: Reactive or incompatible with the following materials: oxidizing materials
Conditions to avoid	: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Chemical stability	: Shelf life: 24 months.
Reactivity	: No specific test data related to reactivity available for this product or its ingredients.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
(R)-p-mentha-1,8-diene	LD50 Dermal LD50 Oral	Rabbit Rat	>5000 mg/kg 4400 mg/kg	-
1-phenoxypropan-2-ol	LC50 Inhalation Dusts and mists LD50 Dermal LD50 Oral	Rat Rat Rat	>5 mg/l >2000 mg/kg 2830 mg/kg	4 hours - -

Irritation/Corrosion

Not available.

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Product/ingredient name	Result	
(R)-p-mentha-1,8-diene	ASPIRATION HAZARD - Category 1	



Section 11. Toxicological information

	nformation on the likely routes of exposure	i	Not available.
ļ	Potential acute health effects		
	Eye contact	:	Causes serious eye irritation.
	Inhalation	:	No known significant effects or critical hazards.
	Skin contact	:	Causes skin irritation. May cause an allergic skin reaction.
	Ingestion	:	May be fatal if swallowed and enters airways.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation redness
Ingestion	: Adverse symptoms may include the following: nausea or vomiting

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
<u>Long term exposure</u>	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health eff	ects
Not available.	
General	: Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	(vapors)	Inhalation (dusts and mists) (mg/l)
(R)-p-mentha-1,8-diene 1-phenoxypropan-2-ol					N/A N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
(R)-p-mentha-1,8-diene	Acute LC50 720 µg/l Fresh water	Fish - <i>Pimephales promelas</i> - Juvenile (Fledgling, Hatchling, Weanling)	96 hours
1-phenoxypropan-2-ol	EC50 >100 mg/l EC50 220 to 460 mg/l LC50 370 mg/l	Algae Fish Daphnia	96 hours 96 hours 48 hours

SSLUBE

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
(R)-p-mentha-1,8-diene	4.38	-	High
1-phenoxypropan-2-ol	1.41		Low

Mobility in soil

Soil/water partition	: Not available.
coefficient (Koc)	

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods The generation of waste should be avoided or minimized wherever possible. 5 Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	ADG	ADR/RID	IMDG	ΙΑΤΑ
UN number	UN3082	UN3082	UN3082	UN3082
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. ((R)-p- mentha-1,8-diene)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. ((R)-p- mentha-1,8-diene)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. ((R)-p- mentha-1,8-diene)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. ((R)-p- mentha-1,8-diene)
Date of issue/Date of r	evision : 2/12/2024	Date of previous issue	: No previous validation Ve	 rsion :1 9/11 AU



Section 14. Transport information					
Transport hazard 9 class(es)		¥2	9		9
Packing group	I		Ш	111	
Environmental Y hazards	′es.		Yes.	Yes.	Yes.
Additional information	<u>n</u>				
ADG ADR/RID		in either an as a dange packagings This produc	IBC, or in other contain rous good when transpo meet the general provis ct is not regulated as a d rovided the packagings r	er types if ≤500 kg. Inted in sizes of ≤5 L sions of 4.1.1.1, 4.1.′ angerous good wher	n transported by road or rail This product is not regulated or ≤5 kg, provided the 1.2 and 4.1.1.4 to 4.1.1.8. In transported in sizes of ≤5 L visions of 4.1.1.1, 4.1.1.2
		<u>Tunnel co</u>	<u>de</u> (-)		
IMDG	:	This product is not regulated as a dangerous good when transported in sizes of \leq 5 L or \leq 5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.			
ΙΑΤΑ	:	This product is not regulated as a dangerous good when transported in sizes of ≤ 5 L or ≤ 5 kg, provided the packagings meet the general provisions of 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8.			
Special precautions fo	oruser :	: Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.			
Transport in bulk acco to IMO instruments	ording :	Not availab	le.		
Section 15. Re	gulat	ory info	ormation		
Standard for the Unifo	rm Scheo	duling of Me	edicines and Poisons		

Standard for the Uniform Scheduling of Medicines and Poisons
Not regulated.
Model Work Health and Safety Regulations - Scheduled Substances
No listed substance
International regulations
Chemical Weapon Convention List Schedules I, II & III Chemicals
Not listed.
Montreal Protocol
Not listed.
Stockholm Convention on Persistent Organic Pollutants
Not listed.
Rotterdam Convention on Prior Informed Consent (PIC)
Not listed.
UNECE Aarhus Protocol on POPs and Heavy Metals
Not listed.
Inventory list
Australia : All components are listed or exempted.



Section 16. Any other relevant information

<u>History</u>	
Date of printing	: 12. Feb. 2024
Date of issue/Date of revision	: No previous validation
Date of previous issue	: No previous validation
Version	: 1
Prepared by	: Product Stewardship Blaser Swisslube AG
Key to abbreviations	 ADG = Australian Dangerous Goods ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SGG = Segregation Group SUSMP = Standard Uniform Schedule of Medicine and Poisons UN = United Nations

Procedure used to derive the classification

Classification	Justification
FLAMMABLE LIQUIDS - Category 4	On basis of test data
SKIN CORROSION/IRRITATION - Category 2	Calculation method
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A	Calculation method
SKIN SENSITIZATION - Category 1	Calculation method
ASPIRATION HAZARD - Category 1	Calculation method

References

: Not available.

✓ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.